Fortafix Flame Bond G1

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830
Issue date: 10/20/2022 Revision date: 2/25/2025 Supersedes version of: 2/25/2025 Version: 1.3

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form	:	Mixture
Trade name	:	Fortafix Flame Bond G1
Product code	:	FF122
Type of product	:	adhesives
Product group	:	Blend

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Main use category	:	Industrial use,Professional use,Consumer use
Industrial/Professional use spec	:	Industrial
Use of the substance/mixture	:	Adhesives, Sealants Adhesives, binding agents
Function or use category	:	Adhesives, binding agents, Adhesives, Sealants

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Minkon Ltd
Tofts Farm Industrial Estate
Brenda Road
TS25 2BS Hartlepool – Durham
United Kingdom
T 01429 273252
sales@minkon.co.uk - www.minkon.co.uk

1.4. Emergency telephone number

Emergency number	:	++44 (0)1429 273252

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Not classified

Adverse physicochemical, human health and environmental effects

Causes eye irritation. Causes skin irritation. May be harmful if swallowed.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Precautionary statements (CLP)	:	P102 - Keep out of reach of children. P103 - Read carefully and follow all instructions. P264 - Wash hands, forearms and face thoroughly after handling. P302+P352 - IF ON SKIN: Wash with plenty of water. P305+P351+P338+P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.

2.3. Other hazards

Contains no PBT/vPvB substances ≥ 0.1% assessed in accordance with REACH Annex XIII

Other information	:	alkaline medium.

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
sodium silicate	CAS-No.: 1344-09-8 EC-No.: 215-687-4 REACH-no: 01-211944872531	< 40	Skin Corr. 1, H314 Eye Dam. 1, H318

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general : If you feel unwell, seek medical advice.
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact : Wash skin with plenty of water.
First-aid measures after eye contact : Rinse eyes with water as a precaution. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
First-aid measures after ingestion : Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects : Causes eye irritation.
Symptoms/effects after inhalation : None under normal use.
Symptoms/effects after skin contact : Repeated exposure may cause skin dryness or cracking.
Symptoms/effects after eye contact : Causes serious eye irritation.
Symptoms/effects after ingestion : May be harmful if swallowed.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

5.2. Special hazards arising from the substance or mixture

Fire hazard : Not flammable. No fire hazard.
Explosion hazard : No direct explosion hazard.
Reactivity in case of fire : Product is not explosive.
Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Advice for firefighters

Firefighting instructions : Use water spray or fog for cooling exposed containers.
Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Clean up any spills as soon as possible, using an absorbent material to collect it.

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. Avoid contact with skin, eyes and clothing.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

For containment : For large spills, confine the spill in a dike and charge it with wet sand or earth for subsequent safe disposal.

Methods for cleaning up : Take up liquid spill into absorbent material.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Wear personal protective equipment.

Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Store in tightly closed, leak-proof containers.

Storage conditions : Store in a well-ventilated place. Keep cool.

Maximum storage period : 12 months

Storage temperature : 5 – 30 °C

Packaging materials : Store always product in container of same material as original container.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

No additional information available

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:
Ensure good ventilation of the work station.

8.2.2. Personal protection equipment

Personal protective equipment symbol(s):

8.2.2.1. Eye and face protection

Eye protection:
Safety glasses

8.2.2.2. Skin protection

Skin and body protection:
Wear suitable protective clothing

Hand protection:
Protective gloves

8.2.2.3. Respiratory protection

Respiratory protection:
In case of insufficient ventilation, wear suitable respiratory equipment

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Environmental exposure controls:
Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	:	Liquid
Appearance	:	Liquid.
Colour	:	Colourless.
Odour	:	No data available
Odour threshold	:	No data available
pH	:	No data available
Relative evaporation rate (butylacetate=1)	:	No data available
Melting point	:	Not applicable
Freezing point	:	No data available
Boiling point	:	No data available
Flash point	:	No data available
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
Flammability (solid, gas)	:	Not applicable
Vapour pressure	:	No data available
Relative vapour density at 20 °C	:	No data available
Relative density	:	No data available
Solubility	:	No data available
Partition coefficient n-octanol/water (Log Pow)	:	No data available

Viscosity, kinematic	:	No data available
Viscosity, dynamic	:	No data available
Explosive properties	:	No data available
Oxidising properties	:	No data available
Explosive limits	:	No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity (oral)	:	May be harmful if swallowed (Not applicable)
Acute toxicity (dermal)	:	Not classified
Acute toxicity (inhalation)	:	Not classified

sodium silicate (1344-09-8)	
LD50 dermal rat	> 5000 mg/kg bodyweight Animal: rat, Guideline: EPA OPPTS 870.1200 (Acute Dermal Toxicity)
LC50 Inhalation - Rat	> 2.06 mg/l air Animal: rat, Guideline: EPA OPPTS 870.1300 (Acute inhalation toxicity)

Skin corrosion/irritation : Slightly irritant but not relevant for classification (Not applicable)

sodium silicate (1344-09-8)	
pH	> 13.5 Concentration:]42 vol%,46 vol%[

Serious eye damage/irritation : Slightly irritant but not relevant for classification (Not applicable)

sodium silicate (1344-09-8)	
pH	> 13.5 Concentration:]42 vol%,46 vol%[

Respiratory or skin sensitisation	:	Not classified
Germ cell mutagenicity	:	Not classified
Carcinogenicity	:	Not classified
Reproductive toxicity	:	Not classified
STOT-single exposure	:	Not classified
STOT-repeated exposure	:	Not classified

Aspiration hazard : Not classified

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.

Hazardous to the aquatic environment, short-term (acute) : Not classified

Hazardous to the aquatic environment, long-term (chronic) : Not classified

Not rapidly degradable

sodium silicate (1344-09-8)	
LC50 - Fish [1]	3185 mg/l Test organisms (species): Danio rerio (previous name: Brachydanio rerio)
EC50 - Crustacea [1]	1700 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	207 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
EC50 72h - Algae [2]	> 345.4 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
14.1. UN number				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
14.2. UN proper shipping name				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable

ADR	IMDG	IATA	ADN	RID
14.3. Transport hazard class(es)				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
14.4. Packing group				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
14.5. Environmental hazards				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
No supplementary information available				

14.6. Special precautions for user

Overland transport
Not applicable

Transport by sea
Not applicable

Air transport
Not applicable

Inland waterway transport
Not applicable

Rail transport
Not applicable

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

Contains no REACH substances with Annex XVII restrictions

REACH Annex XIV (Authorisation List)

Contains no REACH Annex XIV substances

REACH Candidate List (SVHC)

Contains no substance on the REACH candidate list

PIC Regulation (Prior Informed Consent)

Contains no substance subject to Regulation (EU) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of hazardous chemicals.

POP Regulation (Persistent Organic Pollutants)

Contains no substance subject to Regulation (EU) No 2019/1021 of the European Parliament and of the Council of 20 June 2019 on persistent organic pollutants

Ozone Regulation (1005/2009)

Contains no substance subject to REGULATION (EU) No 1005/2009 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 September 2009 on substances that deplete the ozone layer.

Explosives Precursors Regulation (2019/1148)

Contains no substance subject to Regulation (EU) 2019/1148 of the European Parliament and of the Council of 20 June 2019 on the marketing and use of explosives precursors.

Drug Precursors Regulation (273/2004)

Contains no substance subject to Regulation (EC) 273/2004 of the European Parliament and of the Council of 11 February 2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances.

15.1.2. National regulations

Germany

Employment restrictions	:	Observe restrictions according Act on the Protection of Working Mothers (MuSchG). Observe restrictions according Act on the Protection of Young People in Employment (JArbSchG).
Water hazard class (WGK)	:	WGK 1, Slightly hazardous to water (Classification according to AwSV, Annex 1).
Hazardous Incident Ordinance (12. BImSchV)	:	Is not subject of the Hazardous Incident Ordinance (12. BImSchV)

Netherlands

SZW-lijst van kankerverwekkende stoffen	:	None of the components are listed
SZW-lijst van mutagene stoffen	:	None of the components are listed
SZW-lijst van reprotoxische stoffen – Borstvoeding	:	None of the components are listed
SZW-lijst van reprotoxische stoffen – Vruchtbaarheid	:	None of the components are listed
SZW-lijst van reprotoxische stoffen – Ontwikkeling	:	None of the components are listed

Switzerland

Storage class (LK)	:	LK 10/12 - Liquids

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Abbreviations and acronyms:	
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
EN	European Standard
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose

Abbreviations and acronyms:	
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
VOC	Volatile Organic Compounds
CAS-No.	Chemical Abstract Service number
N.O.S.	Not Otherwise Specified
vPvB	Very Persistent and Very Bioaccumulative
ED	Endocrine disrupting properties

Full text of H- and EUH-statements:	
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
H314	Causes severe skin burns and eye damage.
H318	Causes serious eye damage.
Skin Corr. 1	Skin corrosion/irritation, Category 1

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.