

## Section 1: Identification of the substance/mixture and of the company/undertaking

### 1.1. Product identifier

**Product name:** HT FLEXSEAL 300 - FORTAFIX HIGH TEMPERATURE RTV SILICONE  
ADHESIVE/SEALANT

**CAS number:** Mixture

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

**Use of substance / mixture:** PC1: Adhesives, sealants. PROC21: Low energy manipulation of substances bound in materials and/or articles ERC5: Industrial use resulting in inclusion into or onto a matrix

### 1.3. Details of the supplier of the safety data sheet

**Company name:** Minkon Ltd  
Tofts Farm Industrial Estate  
Brenda Road  
Hartlepool  
UK  
TS25 2BS  
United Kingdom

**Tel:** +44 (0) 1429 273 252

**Fax:** +44 (0) 1429 232 611

**Email:** [enquiries@minkon.co.uk](mailto:enquiries@minkon.co.uk)

### 1.4. Emergency telephone number

**Emergency tel:** +441429273252 MTWT 08:30-17:00 F 08:30-14:00  
(office hours only)

## Section 2: Hazards identification

### 2.1. Classification of the substance or mixture

**Classification under CLP:** Eye Irrit. 2: H319; Skin Irrit. 2: H315

**Most important adverse effects:** Causes skin irritation. Causes serious eye irritation.

### 2.2. Label elements

**Label elements:**

**Hazard statements:** H315: Causes skin irritation.

H319: Causes serious eye irritation.

**Hazard pictograms:** GHS07: Exclamation mark



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**Signal words:** Warning

**Precautionary statements:** P102: Keep out of reach of children.

P264: Wash hands thoroughly after handling.

P280: Wear protective gloves/protective clothing/eye protection/face protection.

P301+P330+P331: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting

P302+P352: IF ON SKIN: Wash with plenty of water.

P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

## 2.3. Other hazards

**Other hazards:** Liberates a small amount of acetic acid on curing which may be irritating to eyes, skin and respiratory system.

**PBT:** This product is not identified as a PBT/vPvB substance.

## Section 3: Composition/information on ingredients

### 3.2. Mixtures

#### Hazardous ingredients:

RAW MATERIAL - METHYL TRI-ACETOXY SILANE - REACH registered number(s): 21-2119987097-22

EINECS	CAS	PBT / WEL	CLP Classification	Percent
-	4253-34-3	-	Skin Corr. 1B: H314	1-10%

#### Non-classified ingredients:

ACETIC ACID

EINECS	CAS	PBT / WEL	CLP Classification	Percent
200-580-7	64-19-7	-	Flam. Liq. 3: H226; Skin Corr. 1A: H314	<1%

## Section 4: First aid measures

### 4.1. Description of first aid measures

**Skin contact:** Remove all contaminated clothes and footwear immediately unless stuck to skin. Wash immediately with plenty of soap and water.

**Eye contact:** Remove contact lenses Bathe the eye with running water for 15 minutes. Consult a doctor.

**Ingestion:** Wash out mouth with water. Consult a doctor.

**Inhalation:** Remove casualty from exposure ensuring one's own safety whilst doing so. Consult a doctor.

### 4.2. Most important symptoms and effects, both acute and delayed

**Skin contact:** There may be irritation and redness at the site of contact.

[cont...]

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**Eye contact:** There may be irritation and redness. The eyes may water profusely.

**Ingestion:** There may be soreness and redness of the mouth and throat.

**Inhalation:** There may be irritation of the throat with a feeling of tightness in the chest. Exposure may cause coughing or wheezing.

**Delayed / immediate effects:** Immediate effects can be expected after short-term exposure.

## 4.3. Indication of any immediate medical attention and special treatment needed

**Immediate / special treatment:** Eye bathing equipment should be available on the premises.

## Section 5: Fire-fighting measures

### 5.1. Extinguishing media

**Extinguishing media:** Suitable extinguishing media for the surrounding fire should be used. Carbon dioxide. Alcohol or polymer foam. Dry chemical powder.

### 5.2. Special hazards arising from the substance or mixture

**Exposure hazards:** In combustion emits toxic fumes of carbon dioxide / carbon monoxide.

### 5.3. Advice for fire-fighters

**Advice for fire-fighters:** Wear self-contained breathing apparatus. Wear protective clothing to prevent contact with skin and eyes.

## Section 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

**Personal precautions:** Refer to section 8 of SDS for personal protection details.

### 6.2. Environmental precautions

**Environmental precautions:** Do not discharge into drains or rivers.

### 6.3. Methods and material for containment and cleaning up

**Clean-up procedures:** Transfer to a closable, labelled salvage container for disposal by an appropriate method.

### 6.4. Reference to other sections

**Reference to other sections:** Refer to section 8 of SDS.

## Section 7: Handling and storage

### 7.1. Precautions for safe handling

**Handling requirements:** Avoid direct contact with the substance. Ensure there is sufficient ventilation of the area. Do not handle in a confined space.

### 7.2. Conditions for safe storage, including any incompatibilities

**Storage conditions:** Store in a cool, well ventilated area. Keep container tightly closed.

**Suitable packaging:** Must only be kept in original packaging.

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## 7.3. Specific end use(s)

**Specific end use(s):** PC1: Adhesives, sealants.

## Section 8: Exposure controls/personal protection

### 8.1. Control parameters

**Workplace exposure limits:** No data available.

### DNEL/PNEC Values

**DNEL / PNEC** No data available.

### 8.2. Exposure controls

**Engineering measures:** Ensure there is sufficient ventilation of the area.

**Respiratory protection:** Self-contained breathing apparatus must be available in case of emergency. Respiratory protective device with particle filter.

**Hand protection:** Protective gloves.

**Eye protection:** Safety glasses. Ensure eye bath is to hand.

**Skin protection:** Protective clothing.

## Section 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

**State:** Paste

**Colour:** Black or white

**Odour:** Acetic acid

**Evaporation rate:** Negligible

**Solubility in water:** Insoluble

**Also soluble in:** White spirit

**Flash point°C:** >150

**Relative density:** 1.06

**VOC g/l:** 0

### 9.2. Other information

**Other information:** No data available.

## Section 10: Stability and reactivity

### 10.1. Reactivity

**Reactivity:** Stable under recommended transport or storage conditions.

### 10.2. Chemical stability

**Chemical stability:** Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

**Hazardous reactions:** Hazardous reactions will not occur under normal transport or storage conditions.  
Decomposition may occur on exposure to conditions or materials listed below.

[cont...]

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## 10.4. Conditions to avoid

**Conditions to avoid:** Heat. Product is stable under normal temperature and storage conditions

## 10.5. Incompatible materials

**Materials to avoid:** Strong oxidising agents. Strong acids.

## 10.6. Hazardous decomposition products

**Haz. decomp. products:** In combustion emits toxic fumes of carbon dioxide / carbon monoxide.

## Section 11: Toxicological information

### 11.1. Information on toxicological effects

#### Toxicity values:

Route	Species	Test	Value	Units
DERMAL	RBT	LD50	>2000	mg/kg
ORAL	RAT	LD50	>5000	mg/kg

#### Non-classified ingredients:

##### ACETIC ACID...100%

IVN	MUS	LD50	525	mg/kg
ORL	RAT	LD50	3310	mg/kg

#### Relevant hazards for product:

Hazard	Route	Basis
Skin corrosion/irritation	DRM	Hazardous: calculated
Serious eye damage/irritation	OPT	Hazardous: calculated

### Symptoms / routes of exposure

**Skin contact:** There may be irritation and redness at the site of contact.

**Eye contact:** There may be irritation and redness. The eyes may water profusely.

**Ingestion:** There may be soreness and redness of the mouth and throat.

**Inhalation:** There may be irritation of the throat with a feeling of tightness in the chest. Exposure may cause coughing or wheezing.

**Delayed / immediate effects:** Immediate effects can be expected after short-term exposure.

## Section 12: Ecological information

### 12.1. Toxicity

**Ecotoxicity values:** No data available.

### 12.2. Persistence and degradability

**Persistence and degradability:** Not readily biodegradable.

[cont...]

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## 12.3. Bioaccumulative potential

**Bioaccumulative potential:** No data available.

## 12.4. Mobility in soil

**Mobility:** Non-volatile. Insoluble in water.

## 12.5. Results of PBT and vPvB assessment

**PBT identification:** This product is not identified as a PBT/vPvB substance.

## 12.6. Other adverse effects

**Other adverse effects:** Negligible ecotoxicity.

## Section 13: Disposal considerations

### 13.1. Waste treatment methods

**Disposal operations:** Transfer to a suitable container and arrange for collection by specialised disposal company.

**Disposal of packaging:** Contaminated containers must be completely emptied. Dispose of as normal industrial waste.

**NB:** The user's attention is drawn to the possible existence of regional or national regulations regarding disposal.

## Section 14: Transport information

**Transport class:** This product does not require a classification for transport.

## Section 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

**Specific regulations:** Not applicable.

### 15.2. Chemical Safety Assessment

**Chemical safety assessment:** A chemical safety assessment has not been carried out for the substance or the mixture by the supplier.

## Section 16: Other information

### Other information

**Other information:** Shelf life - 12 months

This product is ROHS compliant.

HT Flexseal 300 (White) - FDA compliant food safe adhesive sealant

**Phrases used in s.2 and s.3:** H226: Flammable liquid and vapour.

H314: Causes severe skin burns and eye damage.

H315: Causes skin irritation.

H319: Causes serious eye irritation.

[cont...]

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**Legal disclaimer:** The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. This company shall not be held liable for any damage resulting from handling or from contact with the above product.