### Section 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

<table>
<thead>
<tr>
<th>Product name</th>
<th>2 PART CHEMICAL SETTING ADHESIVE - CHROMIX BINDER</th>
</tr>
</thead>
<tbody>
<tr>
<td>CAS number</td>
<td>Mixture</td>
</tr>
<tr>
<td>EINECS number</td>
<td>Mixture</td>
</tr>
<tr>
<td>Product code</td>
<td>FF127</td>
</tr>
</tbody>
</table>

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of substance / mixture: PC1: Adhesives, sealants. ERC2: Formulation of preparations* ERC5: Industrial use resulting in inclusion into or onto a matrix

1.3. Details of the supplier of the safety data sheet

<table>
<thead>
<tr>
<th>Company name</th>
<th>Minkon Ltd</th>
</tr>
</thead>
<tbody>
<tr>
<td>Address</td>
<td>Tofts Farm Industrial Estate, Brenda Road, Hartlepool, UK TS25 2BS</td>
</tr>
<tr>
<td>Tel</td>
<td>+44 (0) 1429 273 252</td>
</tr>
<tr>
<td>Fax</td>
<td>+44 (0) 1429 232 611</td>
</tr>
<tr>
<td>Email</td>
<td><a href="mailto:enquiries@minkon.co.uk">enquiries@minkon.co.uk</a></td>
</tr>
</tbody>
</table>

1.4. Emergency telephone number

Emergency tel: +441429273252 MTWT:08:30-17:00 F:08:30-14:00 (office hours only)

### Section 2: Hazards identification

2.1. Classification of the substance or mixture

Classification under CLP: This product has no classification under CLP.

2.2. Label elements

<table>
<thead>
<tr>
<th>Precautionary statements</th>
</tr>
</thead>
<tbody>
<tr>
<td>P102: Keep out of reach of children.</td>
</tr>
<tr>
<td>P103: Read label before use.</td>
</tr>
<tr>
<td>P264: Wash hands thoroughly after handling.</td>
</tr>
<tr>
<td>P302+P352: IF ON SKIN: Wash with plenty of water.</td>
</tr>
<tr>
<td>P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.</td>
</tr>
</tbody>
</table>

[cont...]

2.3. Other hazards

Other hazards: All the alkali silicates, even those that are not classified as Dangerous Substances, are alkaline chemicals. Therefore contact with eyes, skin and clothes should be avoided and the usual procedures for handling all chemicals should be followed.

PBT: This product is not identified as a PBT/vPvB substance.

### Section 3: Composition/information on ingredients

#### 3.2. Mixtures

Non-classified ingredients:

RAW MATERIAL - NA SILICATE SOLUTION, MR = >3.2, SOLIDS = <40% - REACH registered number(s): 01-2119448725-31-0000

<table>
<thead>
<tr>
<th>EINECS</th>
<th>CAS</th>
<th>PBT / WEL</th>
<th>CLP Classification</th>
<th>Percent</th>
</tr>
</thead>
<tbody>
<tr>
<td>215-687-4</td>
<td>1344-09-8</td>
<td>-</td>
<td>-</td>
<td>&gt;90%</td>
</tr>
</tbody>
</table>

Contains: Alkaline Silicate Glass Solution.

### Section 4: First aid measures

#### 4.1. Description of first aid measures

- **Skin contact:** Wash immediately with plenty of soap and water.
- **Eye contact:** Remove contact lenses In case of eye contact flush abundantly with water; have eye bath available. Do not rub eyes. Bathe the eye with running water for 15 minutes.
- **Ingestion:** Wash out mouth with water.
- **Inhalation:** Not applicable.

#### 4.2. Most important symptoms and effects, both acute and delayed

- **Skin contact:** There may be mild irritation at the site of contact.
- **Eye contact:** The eyes may water profusely. There may be irritation and pain.
- **Ingestion:** There may be irritation of the throat.
- **Inhalation:** Not applicable.

#### 4.3. Indication of any immediate medical attention and special treatment needed

**Immediate / special treatment:** Eye bathing equipment should be available on the premises.

### Section 5: Fire-fighting measures

#### 5.1. Extinguishing media

**Extinguishing media:** Suitable extinguishing media for the surrounding fire should be used. Use water spray to cool containers.

#### 5.2. Special hazards arising from the substance or mixture

**Exposure hazards:** Not applicable.

[cont...]
5.3. Advice for fire-fighters

Advice for fire-fighters: Wear self-contained breathing apparatus. Wear protective clothing to prevent contact with skin and eyes.

Section 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions: Refer to section 8 of SDS for personal protection details. Turn leaking containers leak-side up to prevent the escape of liquid.

6.2. Environmental precautions

Environmental precautions: Do not discharge into drains or rivers. Contain the spillage using bunding.

6.3. Methods and material for containment and cleaning up

Clean-up procedures: Absorb into dry earth or sand. Transfer to a closable, labelled salvage container for disposal by an appropriate method.

6.4. Reference to other sections

Reference to other sections: Refer to section 8 of SDS.

Section 7: Handling and storage

7.1. Precautions for safe handling

Handling requirements: Avoid the formation or spread of mists in the air.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Store in a cool, well ventilated area. Keep container tightly closed.
Suitable packaging: Must only be kept in original packaging.

7.3. Specific end use(s)

Specific end use(s): PC1: Adhesives, sealants.

Section 8: Exposure controls/personal protection

8.1. Control parameters

Workplace exposure limits: No data available.

DNEL/PNEC Values

<table>
<thead>
<tr>
<th>Type</th>
<th>Exposure</th>
<th>Value</th>
<th>Population</th>
<th>Effect</th>
</tr>
</thead>
<tbody>
<tr>
<td>DNEL</td>
<td>Oral</td>
<td>0.80 mg/kg bw/d</td>
<td>Consumers</td>
<td>Systemic</td>
</tr>
<tr>
<td>DNEL</td>
<td>Dermal</td>
<td>1.59 mg/kg bw/d</td>
<td>Workers</td>
<td>Systemic</td>
</tr>
<tr>
<td>DNEL</td>
<td>Dermal</td>
<td>0.80 mg/kg bw/d</td>
<td>Consumers</td>
<td>Systemic</td>
</tr>
</tbody>
</table>
SAFETY DATA SHEET
2 PART CHEMICAL SETTING ADHESIVE - CHROMIX BINDER

PNEC  | Fresh water  | 7.5 mg/l  | -  | -  
PNEC  | Marine water | 1.0 mg/l  | -  | -  
PNEC  | Microorganisms in sewage treatment | 348 mg/l  | -  | -  

8.2. Exposure controls

Engineering measures: Ensure there is sufficient ventilation of the area.
Respiratory protection: Respiratory protection not required.
Hand protection: Protective gloves.
Eye protection: Ensure eye bath is to hand. Tightly fitting safety goggles.
Skin protection: Protective clothing.
Environmental: Ensure all engineering measures mentioned in section 7 of SDS are in place.

Section 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

State: Liquid
Colour: Colourless
Odour: Odourless
Solubility in water: Soluble
Viscosity: Viscous
Boiling point/range°C: >35  
Relative density: 1.45
pH: 11
VOC g/l: Not applicable.

9.2. Other information

Other information: No data available.

Section 10: Stability and reactivity

10.1. Reactivity

Reactivity: Stable under recommended transport or storage conditions.

10.2. Chemical stability

Chemical stability: Stable under normal conditions.

10.3. Possibility of hazardous reactions

Hazardous reactions: Hazardous reactions will not occur under normal transport or storage conditions.
Decomposition may occur on exposure to conditions or materials listed below.

10.4. Conditions to avoid

Conditions to avoid: Product is stable under normal temperature and storage conditions.

10.5. Incompatible materials

Materials to avoid: Strong oxidising agents. Strong acids.

[cont...]
10.6. Hazardous decomposition products

Haz. decomp. products: Not applicable.

Section 11: Toxicological information

11.1. Information on toxicological effects

Toxicity values:

<table>
<thead>
<tr>
<th>Route</th>
<th>Species</th>
<th>Test</th>
<th>Value</th>
<th>Units</th>
</tr>
</thead>
<tbody>
<tr>
<td>ORAL</td>
<td>RAT</td>
<td>LD50</td>
<td>1600-3200</td>
<td>mg/kg</td>
</tr>
<tr>
<td>ORL</td>
<td>RAT</td>
<td>LD50</td>
<td>1600-3200</td>
<td>mg/kg</td>
</tr>
</tbody>
</table>

Non-classified ingredients:

RAW MATERIAL - NA SILICATE SOLUTION, MR = >3.2, SOLIDS = <40%

<table>
<thead>
<tr>
<th>Route</th>
<th>Species</th>
<th>Test</th>
<th>Value</th>
<th>Units</th>
</tr>
</thead>
<tbody>
<tr>
<td>DERMAL</td>
<td>RAT</td>
<td>LD50</td>
<td>5000</td>
<td>mg/kg</td>
</tr>
<tr>
<td>ORAL</td>
<td>RAT</td>
<td>LD50</td>
<td>3400</td>
<td>mg/kg</td>
</tr>
</tbody>
</table>

Symptoms / routes of exposure

- **Skin contact**: There may be mild irritation at the site of contact.
- **Eye contact**: The eyes may water profusely. There may be irritation and pain.
- **Ingestion**: There may be irritation of the throat.
- **Inhalation**: Not applicable.

Section 12: Ecological information

12.1. Toxicity

Ecotoxicity values:

<table>
<thead>
<tr>
<th>Species</th>
<th>Test</th>
<th>Value</th>
<th>Units</th>
</tr>
</thead>
<tbody>
<tr>
<td>ZEBRAFISH (Brachydanio rerio)</td>
<td>96H LC50</td>
<td>1108</td>
<td>mg/l</td>
</tr>
<tr>
<td>Daphnia magna</td>
<td>48H EC50</td>
<td>1700</td>
<td>mg/l</td>
</tr>
</tbody>
</table>

Hazardous ingredients:

RAW MATERIAL - NA SILICATE SOLUTION, MR = >3.2, SOLIDS = <40%

<table>
<thead>
<tr>
<th>Species</th>
<th>Test</th>
<th>Value</th>
<th>Units</th>
</tr>
</thead>
<tbody>
<tr>
<td>Daphnia magna</td>
<td>48H EC50</td>
<td>1700</td>
<td>mg/l</td>
</tr>
<tr>
<td>FISH</td>
<td>96H LC50</td>
<td>1108</td>
<td>mg/l</td>
</tr>
</tbody>
</table>

12.2. Persistence and degradability

Persistence and degradability: Biodegradable.

12.3. Bioaccumulative potential

Bioaccumulative potential: No bioaccumulation potential.

[cont...]
12.4. Mobility in soil

Mobility: Readily absorbed into soil.

12.5. Results of PBT and vPvB assessment

PBT identification: This product is not identified as a PBT/vPvB substance.

12.6. Other adverse effects

Other adverse effects: Negligible ecotoxicity.

Section 13: Disposal considerations

13.1. Waste treatment methods

Disposal operations: Transfer to a suitable container and arrange for collection by specialised disposal company.
Disposal of packaging: Contaminated containers must be completely emptied. Dispose of as normal industrial waste.
NB: The user's attention is drawn to the possible existence of regional or national regulations regarding disposal.

Section 14: Transport information

Transport class: This product does not require a classification for transport.

Section 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Specific regulations: Not applicable.

15.2. Chemical Safety Assessment

Chemical safety assessment: A chemical safety assessment has not been carried out for the substance or the mixture by the supplier.

Section 16: Other information

Other information: All the alkali silicates, even those that are not classified as Dangerous Substances, are alkaline chemicals. Therefore contact with eyes, skin and clothes should be avoided and the usual procedures for handling all chemicals should be followed.

Shelf life for tins - 12 months.
This product is ROHS compliant.

REACH1 - Minkon UK Ltd is a formulator and blender of substances. Raw materials supplied us are expected to be supported by the REACH legislation where required.

REACH2 - This product contains no Substances of Very High Concern as listed at: http://echa.europa.eu/web/guest/candidate-list-table

Legal disclaimer: The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. This company shall not be held liable for any damage resulting from handling or from contact with the above product.