

Section 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name: HT FLEXSEAL 300 - FORTAFIX HIGH TEMPERATURE RTV SILICONE
ADHESIVE/SEALANT

CAS number: Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of substance / mixture: PC1: Adhesives, sealants. PROC21: Low energy manipulation of substances bound in materials and/or articles ERC5: Industrial use resulting in inclusion into or onto a matrix

1.3. Details of the supplier of the safety data sheet

Company name: Minkon Ltd
Tofts Farm Industrial Estate
Brenda Road
Hartlepool
UK
TS25 2BS
United Kingdom

Tel: +44 (0) 1429 273 252

Fax: +44 (0) 1429 232 611

Email: enquiries@minkon.co.uk

1.4. Emergency telephone number

Emergency tel: +441429273252 MTWT 08:30-17:00 F 08:30-14:00
(office hours only)

Section 2: Hazards identification

2.1. Classification of the substance or mixture

Classification under CLP: Eye Irrit. 2: H319; Skin Irrit. 2: H315

Most important adverse effects: Causes skin irritation. Causes serious eye irritation.

2.2. Label elements

Label elements:

Hazard statements: H315: Causes skin irritation.

H319: Causes serious eye irritation.

Hazard pictograms: GHS07: Exclamation mark



SAFETY DATA SHEET

HT FLEXSEAL 300 - FORTAFIX HIGH TEMPERATURE
RTV SILICONE ADHESIVE/SEALANT

Page: 2

Signal words: Warning

Precautionary statements: P102: Keep out of reach of children.

P264: Wash hands thoroughly after handling.

P280: Wear protective gloves/protective clothing/eye protection/face protection.

P301+P330+P331: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting

P302+P352: IF ON SKIN: Wash with plenty of water.

P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

2.3. Other hazards

Other hazards: Liberates a small amount of acetic acid on curing which may be irritating to eyes, skin and respiratory system.

PBT: This product is not identified as a PBT/vPvB substance.

Section 3: Composition/information on ingredients

3.2. Mixtures

Hazardous ingredients:

RAW MATERIAL - METHYL TRI-ACETOXY SILANE - REACH registered number(s): 21-2119987097-22

EINECS	CAS	PBT / WEL	CLP Classification	Percent
-	4253-34-3	-	Skin Corr. 1B: H314	1-10%

Non-classified ingredients:

ACETIC ACID

EINECS	CAS	PBT / WEL	CLP Classification	Percent
200-580-7	64-19-7	-	Flam. Liq. 3: H226; Skin Corr. 1A: H314	<1%

Section 4: First aid measures

4.1. Description of first aid measures

Skin contact: Remove all contaminated clothes and footwear immediately unless stuck to skin. Wash immediately with plenty of soap and water.

Eye contact: Remove contact lenses Bathe the eye with running water for 15 minutes. Consult a doctor.

Ingestion: Wash out mouth with water. Consult a doctor.

Inhalation: Remove casualty from exposure ensuring one's own safety whilst doing so. Consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

Skin contact: There may be irritation and redness at the site of contact.

[cont...]

SAFETY DATA SHEET

HT FLEXSEAL 300 - FORTAFIX HIGH TEMPERATURE
RTV SILICONE ADHESIVE/SEALANT

Page: 3

Eye contact: There may be irritation and redness. The eyes may water profusely.

Ingestion: There may be soreness and redness of the mouth and throat.

Inhalation: There may be irritation of the throat with a feeling of tightness in the chest. Exposure may cause coughing or wheezing.

Delayed / immediate effects: Immediate effects can be expected after short-term exposure.

4.3. Indication of any immediate medical attention and special treatment needed

Immediate / special treatment: Eye bathing equipment should be available on the premises.

Section 5: Fire-fighting measures

5.1. Extinguishing media

Extinguishing media: Suitable extinguishing media for the surrounding fire should be used. Carbon dioxide. Alcohol or polymer foam. Dry chemical powder.

5.2. Special hazards arising from the substance or mixture

Exposure hazards: In combustion emits toxic fumes of carbon dioxide / carbon monoxide.

5.3. Advice for fire-fighters

Advice for fire-fighters: Wear self-contained breathing apparatus. Wear protective clothing to prevent contact with skin and eyes.

Section 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions: Refer to section 8 of SDS for personal protection details.

6.2. Environmental precautions

Environmental precautions: Do not discharge into drains or rivers.

6.3. Methods and material for containment and cleaning up

Clean-up procedures: Transfer to a closable, labelled salvage container for disposal by an appropriate method.

6.4. Reference to other sections

Reference to other sections: Refer to section 8 of SDS.

Section 7: Handling and storage

7.1. Precautions for safe handling

Handling requirements: Avoid direct contact with the substance. Ensure there is sufficient ventilation of the area. Do not handle in a confined space.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Store in a cool, well ventilated area. Keep container tightly closed.

Suitable packaging: Must only be kept in original packaging.

[cont...]

SAFETY DATA SHEET

HT FLEXSEAL 300 - FORTAFIX HIGH TEMPERATURE
RTV SILICONE ADHESIVE/SEALANT

Page: 4

7.3. Specific end use(s)

Specific end use(s): PC1: Adhesives, sealants.

Section 8: Exposure controls/personal protection

8.1. Control parameters

Workplace exposure limits: No data available.

DNEL/PNEC Values

DNEL / PNEC No data available.

8.2. Exposure controls

Engineering measures: Ensure there is sufficient ventilation of the area.

Respiratory protection: Self-contained breathing apparatus must be available in case of emergency. Respiratory protective device with particle filter.

Hand protection: Protective gloves.

Eye protection: Safety glasses. Ensure eye bath is to hand.

Skin protection: Protective clothing.

Section 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

State: Paste

Colour: Black or white

Odour: Acetic acid

Evaporation rate: Negligible

Solubility in water: Insoluble

Also soluble in: White spirit

Flash point°C: >150

Relative density: 1.06

VOC g/l: 0

9.2. Other information

Other information: No data available.

Section 10: Stability and reactivity

10.1. Reactivity

Reactivity: Stable under recommended transport or storage conditions.

10.2. Chemical stability

Chemical stability: Stable under normal conditions.

10.3. Possibility of hazardous reactions

Hazardous reactions: Hazardous reactions will not occur under normal transport or storage conditions.
Decomposition may occur on exposure to conditions or materials listed below.

[cont...]

SAFETY DATA SHEET

HT FLEXSEAL 300 - FORTAFIX HIGH TEMPERATURE
RTV SILICONE ADHESIVE/SEALANT

Page: 5

10.4. Conditions to avoid

Conditions to avoid: Heat. Product is stable under normal temperature and storage conditions

10.5. Incompatible materials

Materials to avoid: Strong oxidising agents. Strong acids.

10.6. Hazardous decomposition products

Haz. decomp. products: In combustion emits toxic fumes of carbon dioxide / carbon monoxide.

Section 11: Toxicological information

11.1. Information on toxicological effects

Toxicity values:

Route	Species	Test	Value	Units
DERMAL	RBT	LD50	>2000	mg/kg
ORAL	RAT	LD50	>5000	mg/kg

Non-classified ingredients:

ACETIC ACID...100%

IVN	MUS	LD50	525	mg/kg
ORL	RAT	LD50	3310	mg/kg

Relevant hazards for product:

Hazard	Route	Basis
Skin corrosion/irritation	DRM	Hazardous: calculated
Serious eye damage/irritation	OPT	Hazardous: calculated

Symptoms / routes of exposure

Skin contact: There may be irritation and redness at the site of contact.

Eye contact: There may be irritation and redness. The eyes may water profusely.

Ingestion: There may be soreness and redness of the mouth and throat.

Inhalation: There may be irritation of the throat with a feeling of tightness in the chest. Exposure may cause coughing or wheezing.

Delayed / immediate effects: Immediate effects can be expected after short-term exposure.

Section 12: Ecological information

12.1. Toxicity

Ecotoxicity values: No data available.

12.2. Persistence and degradability

Persistence and degradability: Not readily biodegradable.

[cont...]

SAFETY DATA SHEET

HT FLEXSEAL 300 - FORTAFIX HIGH TEMPERATURE
RTV SILICONE ADHESIVE/SEALANT

Page: 6

12.3. Bioaccumulative potential

Bioaccumulative potential: No data available.

12.4. Mobility in soil

Mobility: Non-volatile. Insoluble in water.

12.5. Results of PBT and vPvB assessment

PBT identification: This product is not identified as a PBT/vPvB substance.

12.6. Other adverse effects

Other adverse effects: Negligible ecotoxicity.

Section 13: Disposal considerations

13.1. Waste treatment methods

Disposal operations: Transfer to a suitable container and arrange for collection by specialised disposal company.

Disposal of packaging: Contaminated containers must be completely emptied. Dispose of as normal industrial waste.

NB: The user's attention is drawn to the possible existence of regional or national regulations regarding disposal.

Section 14: Transport information

Transport class: This product does not require a classification for transport.

Section 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Specific regulations: Not applicable.

15.2. Chemical Safety Assessment

Chemical safety assessment: A chemical safety assessment has not been carried out for the substance or the mixture by the supplier.

Section 16: Other information

Other information

Other information: Shelf life - 12 months

This product is ROHS compliant.

HT Flexseal 300 (White) - FDA compliant food safe adhesive sealant

Phrases used in s.2 and s.3: H226: Flammable liquid and vapour.

H314: Causes severe skin burns and eye damage.

H315: Causes skin irritation.

H319: Causes serious eye irritation.

[cont...]

SAFETY DATA SHEET

HT FLEXSEAL 300 - FORTAFIX HIGH TEMPERATURE
RTV SILICONE ADHESIVE/SEALANT

Page: 7

Legal disclaimer: The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. This company shall not be held liable for any damage resulting from handling or from contact with the above product.