

Section 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name: HT FLEXSEAL 350 - FORTAFIX HIGH TEMPERATURE RTV SILICONE
ADHESIVE/SEALANT

CAS number: Mixture

Product code: FF136

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of substance / mixture: PC1: Adhesives, sealants. PROC21: Low energy manipulation of substances bound in materials and/or articles ERC5: Industrial use resulting in inclusion into or onto a matrix

1.3. Details of the supplier of the safety data sheet

Company name: Minkon Ltd
Tofts Farm Industrial Estate
Brenda Road
Hartlepool
TS25 2BS
UNITED KINGDOM

Tel: +44 (0) 1429 273 252

Email: enquiries@minkon.co.uk

1.4. Emergency telephone number

Emergency tel: MTWT:08.30-17.00 F:08.30-14.00
(office hours only)

Section 2: Hazards identification

2.1. Classification of the substance or mixture

Classification under CLP: Eye Dam. 1: H318; Skin Irrit. 2: H315

Most important adverse effects: Causes skin irritation. Causes serious eye damage.

2.2. Label elements

Label elements:

Hazard statements: H315: Causes skin irritation.

H318: Causes serious eye damage.

Hazard pictograms: GHS05: Corrosion



SAFETY DATA SHEET

HT FLEXSEAL 350 - FORTAFIX HIGH TEMPERATURE
RTV SILICONE ADHESIVE/SEALANT

Page: 2

Signal words: Danger

Precautionary statements: P102: Keep out of reach of children.

P332+P313: If skin irritation occurs: Get medical advice/attention.

P264: Wash hands, forearms and face thoroughly after handling.

P280: Wear protective gloves/protective clothing/eye protection/face protection.

P302+P352: IF ON SKIN: Wash with plenty of water.

P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310: Immediately call POISON CENTER/doctor.

P362+P364: Take off contaminated clothing and wash it before reuse.

2.3. Other hazards

Other hazards: Liberates a small amount of acetic acid on curing which may be irritating to eyes, skin and respiratory system.

PBT: This product is not identified as a PBT/vPvB substance.

Section 3: Composition/information on ingredients

3.2. Mixtures

Hazardous ingredients:

TRIACETOXY-ETHYL-SILANE - REACH registered number(s): 01-2119881778-15-0000

EINECS	CAS	PBT / WEL	CLP Classification	Percent
241-677-4	17689-77-9	-	Skin Corr. 1B: H314	1-10%

POLYALKYL SILOXANE

613-156-5	63148-62-9	-	Eye Irrit. 2: H319	1-10%
-----------	------------	---	--------------------	-------

Section 4: First aid measures

4.1. Description of first aid measures

Skin contact: Remove all contaminated clothes and footwear immediately unless stuck to skin. Wash immediately with plenty of soap and water.

Eye contact: Bathe the eye with running water for 15 minutes. Transfer to hospital for specialist examination.

Ingestion: Wash out mouth with water. Do not induce vomiting. If conscious, give half a litre of water to drink immediately. Consult a doctor.

Inhalation: Remove casualty from exposure ensuring one's own safety whilst doing so. Consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

Skin contact: There may be irritation and redness at the site of contact.

Eye contact: There may be pain and redness. The eyes may water profusely. There may be severe pain. The vision may become blurred. May cause permanent damage.

[cont...]

SAFETY DATA SHEET

HT FLEXSEAL 350 - FORTAFIX HIGH TEMPERATURE
RTV SILICONE ADHESIVE/SEALANT

Page: 3

Ingestion: There may be soreness and redness of the mouth and throat. Nausea and stomach pain may occur.

Inhalation: There may be irritation of the throat with a feeling of tightness in the chest.

Delayed / immediate effects: Immediate effects can be expected after short-term exposure.

4.3. Indication of any immediate medical attention and special treatment needed

Immediate / special treatment: Eye bathing equipment should be available on the premises.

Section 5: Fire-fighting measures

5.1. Extinguishing media

Extinguishing media: Suitable extinguishing media for the surrounding fire should be used. Use water spray to cool containers.

5.2. Special hazards arising from the substance or mixture

Exposure hazards: Irritating gases/vapours/fumes containing acetic acid and silica dust from hydrolysis and combustion. Do not breathe combustion products.

5.3. Advice for fire-fighters

Advice for fire-fighters: Wear self-contained breathing apparatus. Wear protective clothing to prevent contact with skin and eyes.

Section 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions: Mark out the contaminated area with signs and prevent access to unauthorised personnel. Do not attempt to take action without suitable protective clothing - see section 8 of SDS. Do not create dust.

6.2. Environmental precautions

Environmental precautions: Do not discharge into drains or rivers.

6.3. Methods and material for containment and cleaning up

Clean-up procedures: Transfer to a closable, labelled salvage container for disposal by an appropriate method.

6.4. Reference to other sections

Reference to other sections: Refer to section 8 of SDS.

Section 7: Handling and storage

7.1. Precautions for safe handling

Handling requirements: Avoid direct contact with the substance. Ensure there is sufficient ventilation of the area. Avoid the formation or spread of dust in the air.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Store in a cool, well ventilated area. Keep container tightly closed.

[cont...]

SAFETY DATA SHEET

HT FLEXSEAL 350 - FORTAFIX HIGH TEMPERATURE
RTV SILICONE ADHESIVE/SEALANT

Page: 4

Suitable packaging: Must only be kept in original packaging.

7.3. Specific end use(s)

Specific end use(s): PC1: Adhesives, sealants.

Section 8: Exposure controls/personal protection

8.1. Control parameters

Workplace exposure limits: No data available.

DNEL/PNEC Values

DNEL / PNEC No data available.

8.2. Exposure controls

Engineering measures: Ensure there is sufficient ventilation of the area.

Respiratory protection: Self-contained breathing apparatus must be available in case of emergency. Respiratory protective device with particle filter.

Hand protection: Protective gloves.

Eye protection: Tightly fitting safety goggles. Ensure eye bath is to hand.

Skin protection: Protective clothing.

Section 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

State: Paste

Colour: Dark red

Odour: Acetic acid

Evaporation rate: Negligible

Solubility in water: Insoluble

Relative density: 1.29

9.2. Other information

Other information: No data available.

Section 10: Stability and reactivity

10.1. Reactivity

Reactivity: Stable under recommended transport or storage conditions.

10.2. Chemical stability

Chemical stability: Stable under normal conditions.

10.3. Possibility of hazardous reactions

Hazardous reactions: Hazardous reactions will not occur under normal transport or storage conditions.
Decomposition may occur on exposure to conditions or materials listed below.

[cont...]

SAFETY DATA SHEET

HT FLEXSEAL 350 - FORTAFIX HIGH TEMPERATURE
RTV SILICONE ADHESIVE/SEALANT

Page: 5

10.4. Conditions to avoid

Conditions to avoid: Product is stable under normal temperature and storage conditions

10.5. Incompatible materials

Materials to avoid: No data available.

10.6. Hazardous decomposition products

Haz. decomp. products: No data available.

Section 11: Toxicological information

11.1. Information on toxicological effects

Hazardous ingredients:

POLYALKYL SILOXANE

DERMAL	RBT	LD50	>5000	mg/kg
ORAL	RAT	LD50	>17000	mg/kg

Relevant hazards for product:

Hazard	Route	Basis
Skin corrosion/irritation	DRM	Hazardous: calculated
Serious eye damage/irritation	OPT	Hazardous: calculated

Symptoms / routes of exposure

Skin contact: There may be irritation and redness at the site of contact.

Eye contact: There may be pain and redness. The eyes may water profusely. There may be severe pain. The vision may become blurred. May cause permanent damage.

Ingestion: There may be soreness and redness of the mouth and throat. Nausea and stomach pain may occur.

Inhalation: There may be irritation of the throat with a feeling of tightness in the chest.

Delayed / immediate effects: Immediate effects can be expected after short-term exposure.

Section 12: Ecological information

12.1. Toxicity

Ecotoxicity values: No data available.

12.2. Persistence and degradability

Persistence and degradability: Biodegradable.

12.3. Bioaccumulative potential

Bioaccumulative potential: No bioaccumulation potential.

[cont...]

SAFETY DATA SHEET

HT FLEXSEAL 350 - FORTAFIX HIGH TEMPERATURE
RTV SILICONE ADHESIVE/SEALANT

Page: 6

12.4. Mobility in soil

Mobility: Non-volatile. Insoluble in water.

12.5. Results of PBT and vPvB assessment

PBT identification: This product is not identified as a PBT/vPvB substance.

12.6. Other adverse effects

Other adverse effects: Negligible ecotoxicity.

Section 13: Disposal considerations

13.1. Waste treatment methods

Disposal operations: Transfer to a suitable container and arrange for collection by specialised disposal company.

Disposal of packaging: Contaminated containers must be completely emptied. Dispose of as normal industrial waste.

NB: The user's attention is drawn to the possible existence of regional or national regulations regarding disposal.

Section 14: Transport information

Transport class: This product does not require a classification for transport.

Section 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Specific regulations: Not applicable.

15.2. Chemical Safety Assessment

Chemical safety assessment: A chemical safety assessment has not been carried out for the substance or the mixture by the supplier.

Section 16: Other information

Other information

Other information: Shelf life - 12 months

This product is ROHS compliant.

This safety data sheet is prepared in accordance with Commission Regulation (EU) No 2015/830.

Phrases used in s.2 and s.3: H314: Causes severe skin burns and eye damage.

H315: Causes skin irritation.

H318: Causes serious eye damage.

H319: Causes serious eye irritation.

Legal disclaimer: The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. This company shall not be held liable for any damage resulting from handling or from contact with the above product.